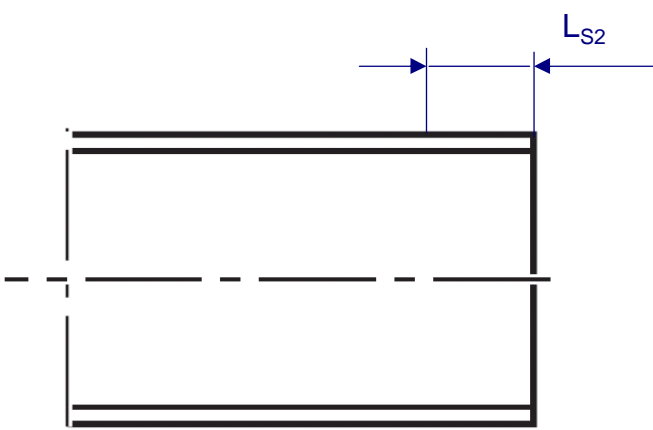


Not usable length of the spindle L_{S2}

Caused e.g. by rotational bearings, spindle end form and excess travel.

Form	Figure	Version	Dimensions		Distance centre of rotation bearing to usable thread L_{S2} [mm]
			d_0 [mm]	P [mm]	
00		060	6	1/2	15
		080	8	1/2/2,5	15
		120	12	2/5/10	20
		160	16	5/10/16	20
		200	20	5/20/40	40
		250	25	5/10/25	40
		320	32	5/10/20/32	40
		400	40	5/10/12/16/20/40	40
		500	50	5/10/12/16/20/40	50
		630	63	10/20/40	50
		800	80	10/20	50